



**ALPHA-ONE  
 SS**

18762

Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	1647	9559A 5	GEAR HOUSING ASSEMBLY (B...	1	
2	17	37972 1	PIN	1	
3	16	56298	STUD (.437-14 x 1.970)	2	
4	16	56297	STUD (.312 x 3.38)	1	
5	16	30667	STUD (.250-20/.250-28 x 3.12	2	
6	26	45577	SEAL	1	1
7	17	20033	PIN, Dowel	2	
8	31	42647A 1	BEARING ASSEMBLY, Roller	1	
9	45	12618	DRIVESHAFT	1	
10	15	42637A 1	SHIM SET	AR	
11	31	36387A 1	BEARING, Roller	1	
12	11	42633	NUT	1	
13	28	56654	KEY	1	
14	12	29395	WASHER, (.390 x 1.00 x .06)	1	
15	12	31266	WASHER (Rubber)	1	1
16	23	30617A 2	BUSHING ASSEMBLY	1	1
17	26	89236	SEAL-OIL	1	
18	25	25439	O-RING, (.862 x .103)	1	1
19	12	27880	WASHER	1	
20	18	20233	CLIP, Cotter	1	
21		15099	SHAFT, Shift	1	
22	10	14834	SCREW, (.735-16), Fill/Drain (Ma	1	
23	12	19183	WASHER, Fiber	1	1
24	43	17064A 3	GEAR SET	1	(INCLUDES PINION & FORWARD
25	12	92721	WASHER	1	
26	11	35921	NUT, (.625-18)	1	
27	46	44292A 3	WATER PUMP BASE ASSEMBL	1	
28	27	42631 1	GASKET	1	1
29	25	90011	O-RING, (2.175 x .175)	AR	1
29	25	38099	O-RING (.139 x 2.109 ID)	AR	1
30	26	89238	OIL SEAL	1	1
31	26	16977	OIL SEAL	1	1
32	27	18051	GASKET (Lower)	1	
33	27	85609 1	GASKET (Upper)	1	1
34		32435	FACE PLATE	1	
35	46	96148A 1	WATER PUMP BODY ASSEMBL	1	
36		48752	INSERT	1	
37	26	38970	SEAL (Rubber)	1	
38	47	89984	IMPELLER	1	
39	10	96411	SCREW, (#14-8 x 2.25)	1	
40	11	13428	NUT (.250-28)	2	